

Date: Wednesday, 5/23/2007 3:29:22 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HARNESS ASSEMBLY
 Job Number : 32492-1
 Estimate Number : 12862
 P.O. Number : N/A Part Number : D412702117B
 This Issue : 5/23/2007 S.O. No. : N/A Drawing Number : ICA D412-702 P.79
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL / MED FAB Drawing Revision : 3
 Previous Run : 32340 Material :
 Written By : Due Date : 6/1/2007 Qty: 6 Um: Each
 Checked & Approved By : 07.05.24
 Comment : est rev A 07.05.10 new issue EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 type labels per PPP D412-702-117B CHG001

2.0 D35735 ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)
 ADAPTER
 batch: B31863

3.0 D3579045 SHOULDER HARNESS LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)
 SHOULDER HARNESS RH
 batch: B32243 x1 B32114 x1

4.0 K62 CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)
 CLIP
 batch: M104426

5.0 MS24693S272 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)
 Screw
 batch: M104438 716159

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32492

Part Number: D412702117B

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Washer

batch: M19600 (2)

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

batch: M103691 (2)

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

DECAL

batch: M32540 (2)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

+ marine adhesive 5200 M104524

M10706/04
x2

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

J070604 (2)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-115B CHG001

Location: _____

PPP Rev: _____

P-7/6/04 (2)

12.0

QC21

FINAL INSPECTION/W/O RELEASE

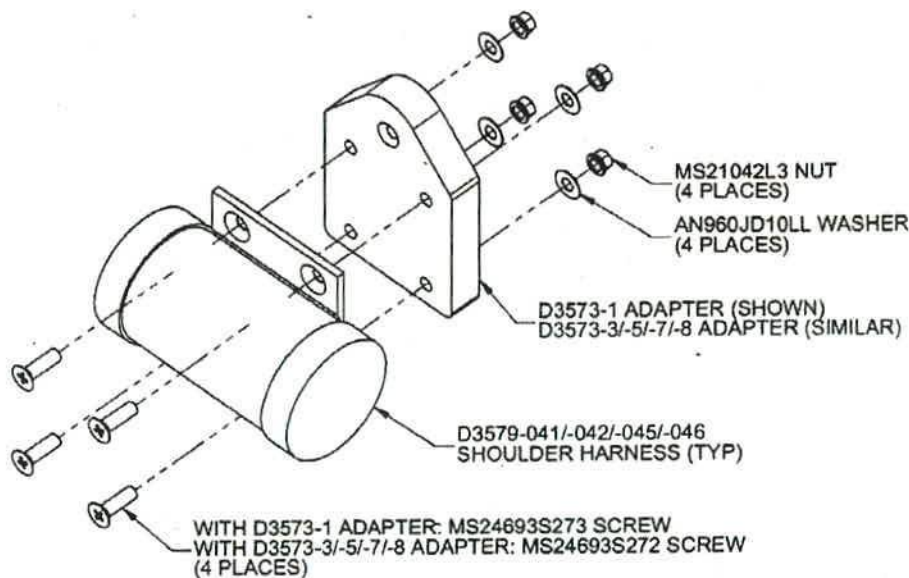


Comment: FINAL INSPECTION/W/O RELEASE

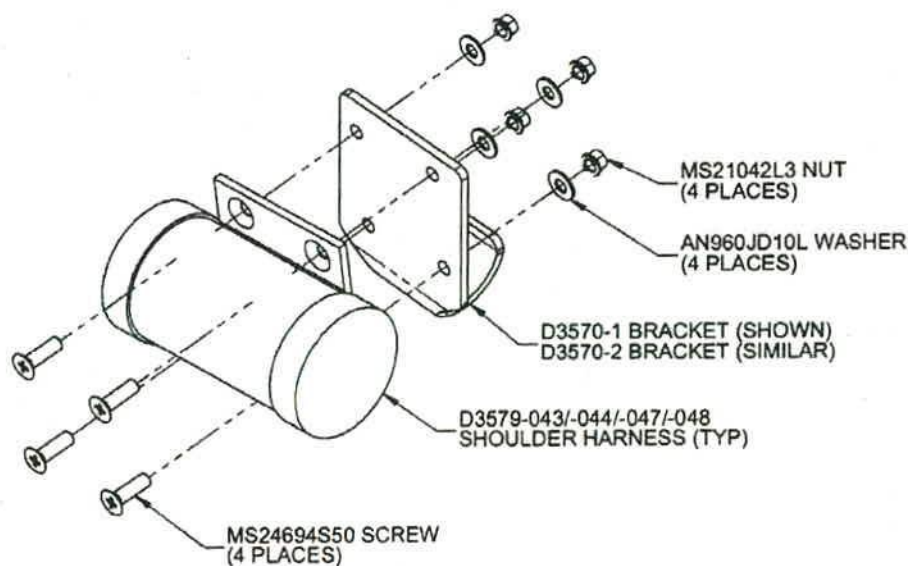
M10706/05
M10605

Job Completion





DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32492

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